

PVC RESIN PROPERTIES

Grade	H-58	H-61	H-66	H-73	Test Method
K-Value	57~59	60~62	65~67	72~74	ISO 1628-2
Degree of Polymerization	700±50	800±50	1000±50	1350±50	—
Bulk Density(g/cc)	0.52~0.59	0.52~0.59	0.48~0.56	0.45~0.53	ISO 60
Volatiles(%)	≤ 0.3	≤ 0.3	≤ 0.3	≤ 0.3	ISO 1269
Particle Size (45 Mesh pass%)	≥ 99	≥ 99	≥ 99	≥ 99	Honeywell SRA-150
Foreign matters (grains/100g)	≤ 40	≤ 40	≤ 40	≤ 40	Visual Inspection
Residual VCM(ppm)	< 1	< 1	< 1	< 1	ISO 6401

APPLICATION

Grade	Applications
H-58	Injection Moulding (Fitting), Blowing moulding (Bottle).
H-61	Injection Moulding (Pipe Fitting), Hollow-vacuum Forming (Bottle Blowing), Rigid Film, Shrinkable Film.
H-66	Flexible and Semi-rigid Product For General Purpose (PVC Film, Sheet, Beach Chair, Venetian Blind), Rigid Pipe, Hose, Low Temperature Wire and Cable.
H-73	High Impact Flexible Products (PVC leather, Film, Furniture, Shoes), High Impact Sheet, High Voltage wire and Cable.

PACKAGES

1. 1.15 MT Jumbo Bag.
2. 25kg Bag.
3. Sea Bulk.