## IMPACT PP B391G

YUPLENE B391G is a propylene impact copolymer designed for injection molding applications. YUPLENE B391G has high stiffness, excellent dimensional stability, good impact strength and very high flowability. This is not a chemical cracked grade so it is free from surface gas mark. YUPLENE B391G is especially suitable for various electrical appliances, large products and thin wall products. YUPLENE B391G complies with FDA regulation 21 CFR177.1520.

## Application / Use Case

Injection / Automobile applications, large container, Industrial parts for electronic

## Characteristics

High Stiffness, Impact Strength, High folw
Specification

|  | Value | Unit | Test Method |
| :--- | :---: | :---: | :---: |
| Melt Index | 40.0 | $\mathrm{~g} / 10 \mathrm{~min}$ | ASTM D1238 |

Physical Properties

|  | Value | Unit | Test Method |
| :--- | :---: | :---: | :---: |
| IZOD Impact Strength(Notched, $23^{\circ} \mathrm{C}$ ) | 7.5 | $\mathrm{~kg} \cdot \mathrm{~cm} / \mathrm{cm}$ | ASTM D256 |
| IZOD Impact Strength(Notched, $-20^{\circ} \mathrm{C}$ ) | 5.0 | $\mathrm{~kg} \cdot \mathrm{~cm} / \mathrm{cm}$ | ASTM D256 |
| Softening Point(Vicat) | 150 | ${ }^{\circ} \mathrm{C}$ | ASTM D1525 |
| Tensile Strength at Yield | 260 | $\mathrm{~kg} / \mathrm{cm}^{2}$ | ASTM D638 |
| Elongation at Break | $<500$ | $\%$ | ASTM D638 |
| Flexural Modulus | 13000 | $\mathrm{~kg} / \mathrm{cm}^{2}$ | ASTM D790 |


| Hardness(Rockwell) | 90 | R Scale | ASTM D785 |
| :--- | :---: | :---: | :---: |
| Heat Distortion Temperature | 110 | ${ }^{\circ} \mathrm{C}$ | ASTM D648 |
| Accelerated Oven Aging(in Air at $150^{\circ} \mathrm{C}$ ) | 360 | hr | ASTM D3012 |
| Dupont Impact at $-10^{\circ} \mathrm{C}$ | $>20$ | $\mathrm{~kg} \cdot \mathrm{~cm}$ | ASTM D2794 |
| Spiral Flow | $>800$ | mm | SK Method |

These are typical properties only, and are not to be construed as specific limits.

